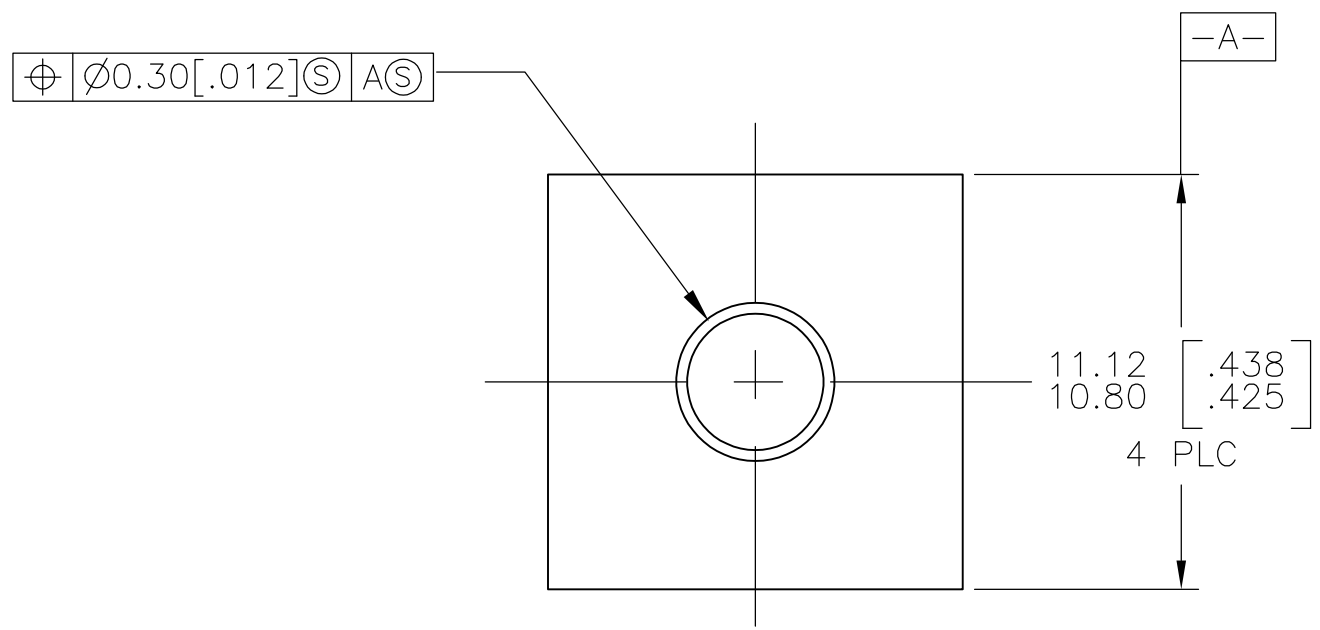
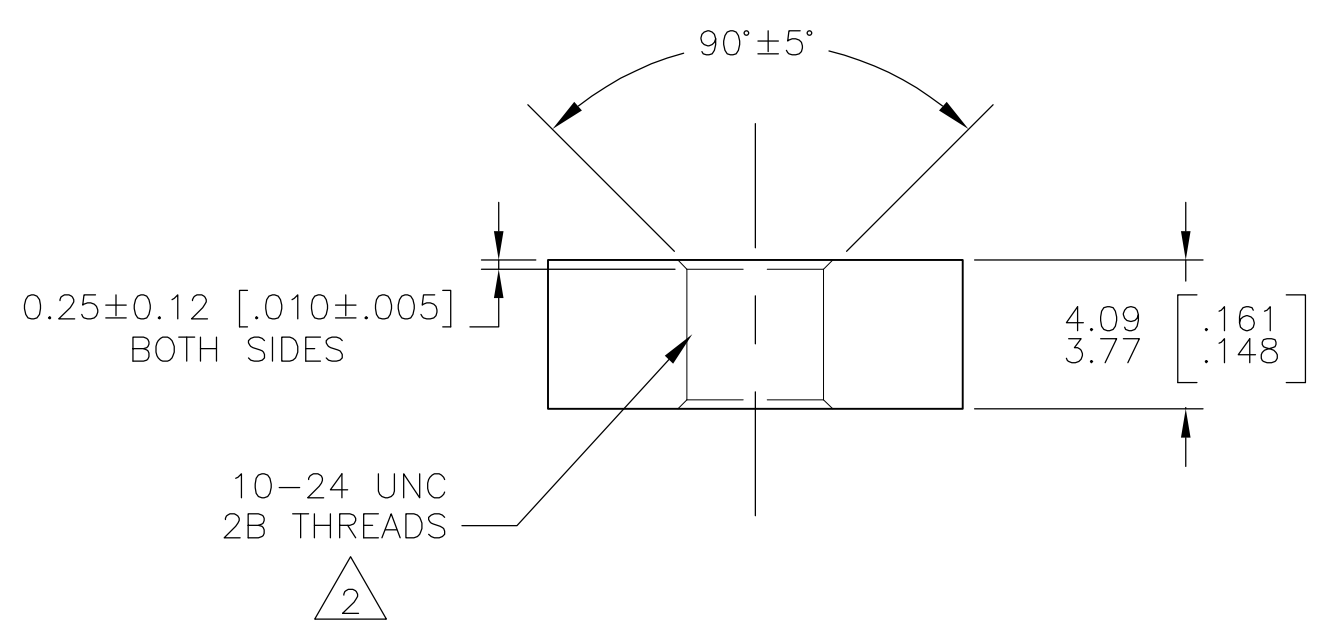


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LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
G	01		A3	REVISED PER ECO-11-000060	06JAN11	HMR	GJ



- 1 PLATING: BRIGHT NICKEL 3.8 MICRONS [.000150] MIN.
- 2 THREAD GAGING AFTER PLATING
USE 10-24 UNC 2B FOR "GO"
USE P.D. OF 4.219 [.1661] FOR "NO GO"
HOLE DIA OF 3.962 [.1560] MAX
- 3 NUT MUST WITHSTAND 50 INCH LBS OF
MATING, SCREW TORQUE WITHOUT
DESTRUCTIVE DAMAGE.
- 4 MATERIAL: AISI 4130, 4037, 4135,
C10B21 OR EQUIVALENT.



1 NICKEL	521624-1
FINISH	PART NO

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN M.S. FEHER 19SEP2005	Tyco Electronics Corporation Harrisburg, PA 17105-3608														
DIMENSIONS: mm [INCHES]		CHK D.F. DECKER 19SEP2005	NAME														
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD D.F. DECKER 19SEP2005	NUT FOR ASSEMBLY														
<table border="0"> <tr><td>0 PLC</td><td>± -</td></tr> <tr><td>1 PLC</td><td>± -</td></tr> <tr><td>2 PLC</td><td>± 0.13 [.005]</td></tr> <tr><td>3 PLC</td><td>± -</td></tr> <tr><td>4 PLC</td><td>± -</td></tr> <tr><td>ANGLES</td><td>± 1°</td></tr> </table>		0 PLC	± -	1 PLC	± -	2 PLC	± 0.13 [.005]	3 PLC	± -	4 PLC	± -	ANGLES	± 1°	PRODUCT SPEC -	SIZE	CAGE CODE	DRAWING NO
0 PLC	± -																
1 PLC	± -																
2 PLC	± 0.13 [.005]																
3 PLC	± -																
4 PLC	± -																
ANGLES	± 1°																
MATERIAL		FINISH	WEIGHT	A3 00779	G-521624												
4		-	-	CUSTOMER DRAWING	RESTRICTED TO												
				SCALE 5:1	SHEET 1 OF 1												
				REV A3													